

- ① - APPLY LOCTITE 242 (BLUE) MEDIUM STRENGTH THREAD LOCKER OR EQUIVALENT IF DISASSEMBLED
- ② - LUBRICATE WITH AEROSHELL 33 MS GREASE AS REQUIRED
- ③ - LUBRICATE WITH SHELL GADUS S2 U 1000 AS REQUIRED
- ④ - TORQUE: 132 IN-LB
- ⑤ - TORQUE: SNUG TIGHT

6 - ITEMS IDENTIFIED WITHOUT A PART NUMBER ARE NOT AVAILABLE FOR INDIVIDUAL PURCHASE AND MUST BE PURCHASED AS PART OF RESPECTIVE ASSEMBLY

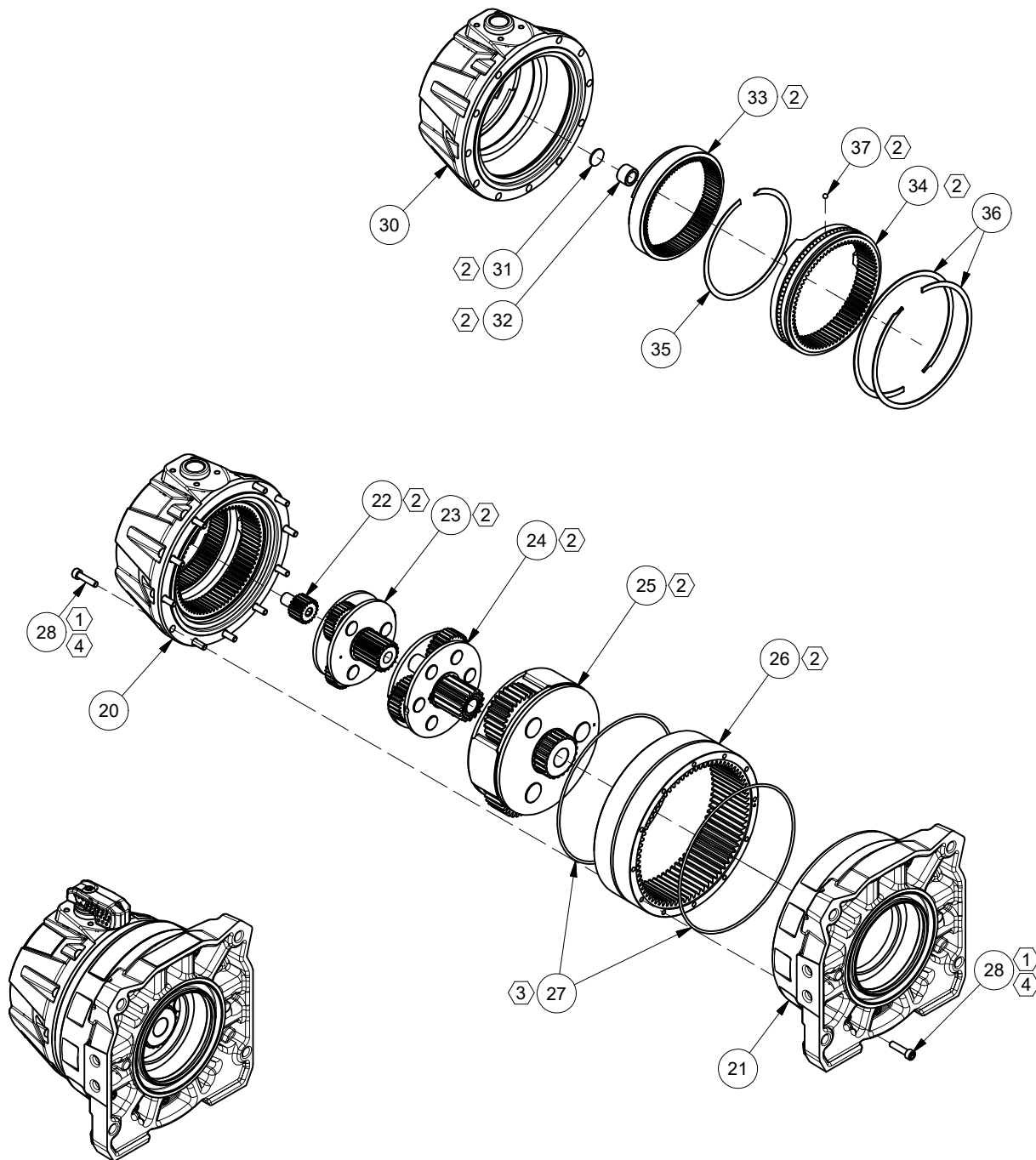
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	03-109531	ASSEMBLY, GEAR END WITH DRUM SUPPORT, 159:1 - X2G
2	1	2A21766R0	NAMEPLATE, SS - X2GK
3	1	2A21858R0	DECAL SET, HOIST, X2GK
4	1	03-107036	CLUTCH, MANUAL FREESPOOL LEVER, X2GK

ITEM	QTY	PART NUMBER	DESCRIPTION
10	1		CASTING, GEAR END DRUM SUPPORT, X2GK
11	1	03-107030	BEARING, DRUM JOURNAL, X2GK
12	1	03-107033	SEAL, DRUM JOURNAL, X2GK

ITEM	QTY	PART NUMBER	DESCRIPTION
20	1	03-107027	ASSEMBLY, GEAR END HOUSING - X2GK
21	1	03-107025	ASSEMBLY, GEAR END DRUM SUPPORT - X2GK
22	1	03-109534	SUN GEAR (X-19, 20DP) - X2GK
23	1	03-109532	ASSEMBLY, PLANET CARRIER (5.37:1, 19-19, 20DP) - X2GK
24	1	03-109533	ASSEMBLY, PLANET CARRIER (4.95:1, 19-15, 16DP) - X2GK
25	1	03-98769	ASSEMBLY, PLANET CARRIER, LIGHT, (6.00:1, 15-X, 12DP) - X2GK
26	1	03-104555	RING GEAR, LIGHT, (75T, 12DP) - X2GK
27	2	03-107031	O-RING, GEAR END - X2GK
28	1	03-107032	SHCS, M6-1.00 X 25mm, PLTD, (23 pcs) - X2GK

ITEM	QTY	PART NUMBER	DESCRIPTION
30	1		CASTING, GEAR END - X2GK
31	1		THRUST DISK, PRIMARY STAGE SUN GEAR - X2GK
32	1		BEARING, MAIN SUN GEAR - X2GK
33	1	03-107029	RING GEAR, (83T-20DP) - X2GK
34	1	03-107034	RING GEAR, (75T, 16DP) - X2GK
35	1	03-107028	RETAINING RING, INTERNAL - X2GK
36	2	03-98485	RETAINING RING, EXTERNAL - X2GK
37	1	03-22350	BEARING, FREESPOOL (85 PCS) - X2GK

ITEM	QTY	PART NUMBER	DESCRIPTION
40	1		CASTING, MANUAL FREESPOOL LEVER - X2GK
41	1		CLUTCH, MANUAL FREESPOOL BARREL PIN - X2GK
47	1		WASHER, SPLIT SPRING - X2GK
45	1		BHCS - X2GK
42	2		O-RING, FREESPOOL CLUTCH SEAL - X2GK
43	1		SPRING, MANUAL FREESPOOL DETENT - X2GK
44	1		PIN, MANUAL FREESPOOL DETENT - X2GK
46	1		BHCS, M8-1.25mm x 8mm, SS - X2GK
48	1		WASHER, M8 NARROW, SS - X2GK



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6590 S.W. Fallbrook Place, Beaverton, OR 97008
Phone: (503) 626-0654 Fax: (503) 646-1996
www.alliedpower.com

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