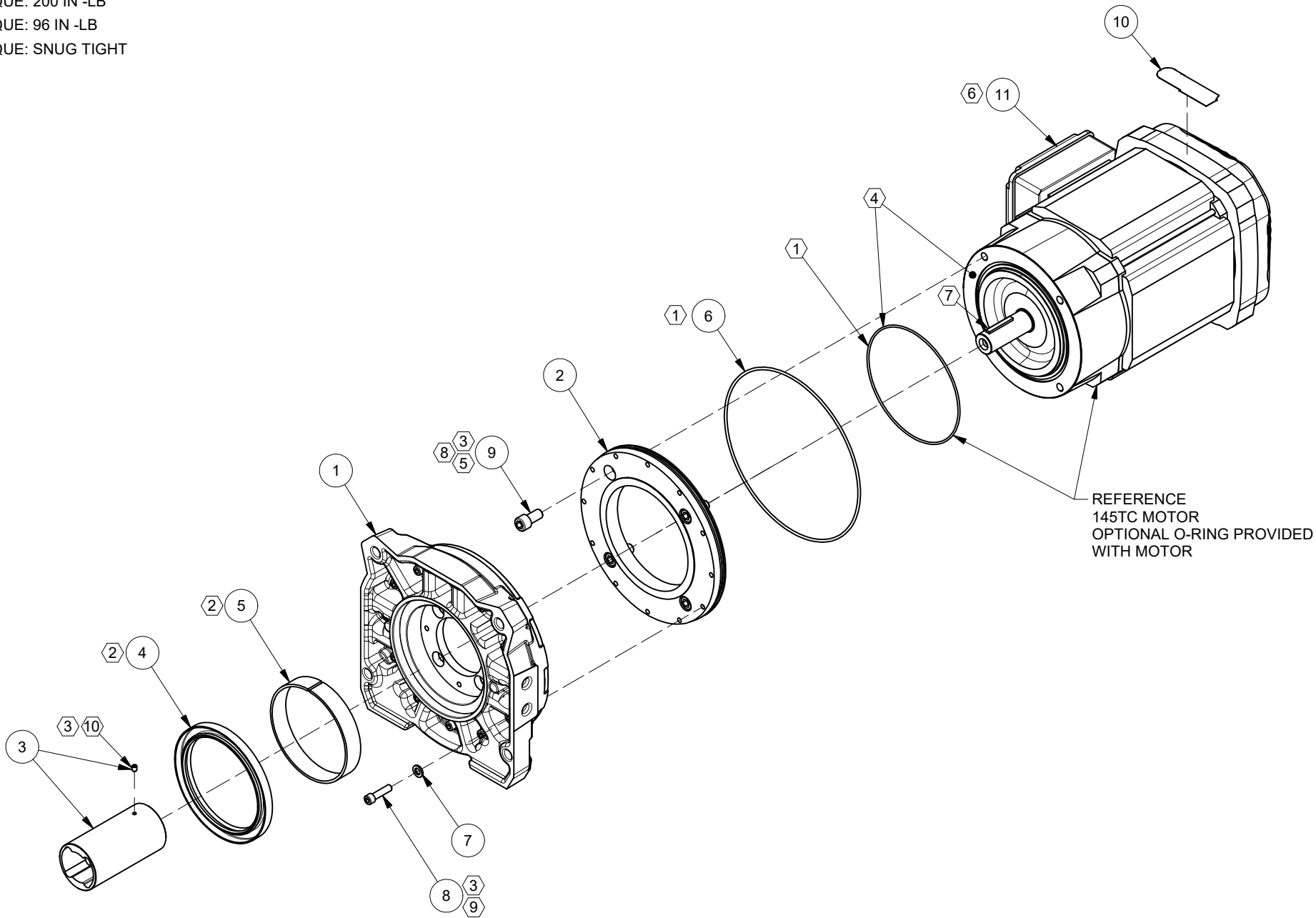
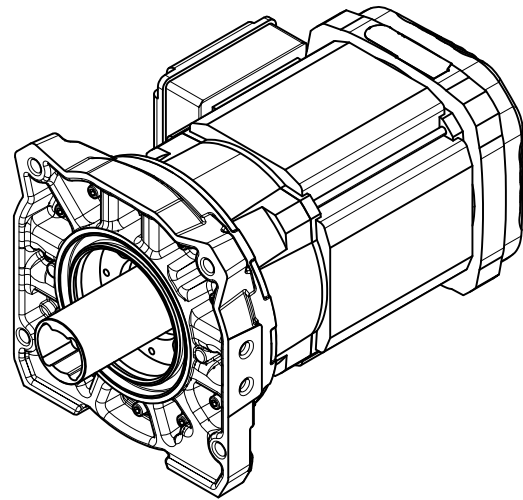


- NOTES:
- ① - LUBRICATE O-RING(S) WITH A THIN FILM OF SHELL GADUS S2 U 1000 OR EQUIVALENT
 - ② - LUBRICATE WITH AEROSHELL 33 MS GREASE AS REQUIRED
 - ③ - INSTALL WITH LOCTITE 242 (BLUE) MEDIUM STRENGTH THREAD LOCKER OR EQUIVALENT
 - ④ - USE O-RING IF PROVIDED WITH MOTOR, OTHERWISE SEAL MATING FACES WITH LOCTITE 59575 SUPERFLEX RTV OR EQUIVALENT
 - ⑤ - MOUNT ADAPTER TO MOTOR PRIOR TO INSTALLATION TO DRUM SUPPORT
 - ⑥ - UNLESS OTHERWISE SPECIFIED, PAINT ALLIED BLACK PER APPI STANDARD
 - ⑦ - INSTALL KEY SUPPLIED WITH MOTOR WITH KEY END FLUSH WITH SHAFT END & SEATED AGAINST COUPLER
 - ⑧ - TORQUE: 200 IN -LB
 - ⑨ - TORQUE: 96 IN -LB
 - ⑩ - TORQUE: SNUG TIGHT

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2A21707R0	MODIFICATION, DRUM SUPPORT X2GK WARN GEN 2
2	1	2A21840R1	ADAPTER, 56C, 145TC - X2GK
3	1	2A17895R1	COUPLER ASSEMBLY, 145TC, BRAKE, W2GK
4	1	03-107033	SEAL, DRUM JOURNAL, X2GK
5	1	03-107030	BEARING, DRUM JOURNAL, X2GK
6	1	9452K182	O-RING, 168, Ø7.25 ID, Ø3/32 CROSS SECTION, N70
7	12	94744A516	FW, 1/4, ASME TYPE B NARROW, PLTD
8	12		SHCS, 1/4-20X1, PLTD
9	4		SHCS, 3/8-16X3/4, PLTD
10	1	2A14472R0	DECAL, 3", COLUMBIA WINCH AND HOIST



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ALLIED POWER PRODUCTS, INC.
THE WINCH & HOIST SPECIALISTS
6590 S.W. Fallbrook Place, Beaverton, OR 97008
Phone: (503) 626-0654 Fax: (503) 646-1996
www.alliedpower.com

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES
AND TOLERANCES ARE:
.XX ± .03
.XXX ± .010
.XXXX ± .0050
ANGLE ± 1/2°
FRACTIONAL ± 1/32

DESCRIPTION:
ASSEMBLY, MOTOR END, 145TC, W2GK
MATERIAL:
DATE DRAWN: 11/15/2024 SHEET 1 OF 1
DRAWN BY: JDT DRAWING NUMBER:
2A21886R0

LATEST REVISION: INITIAL RELEASE