



- NOTE:**
- ❶ Install with Loctite 271 (Red) High Strength Thread Locker or equivalent
  - ❷ Torque to 224 LBF-IN
  - ❸ Torque to 62 LBF-IN
  - ❹ Key supplied with brake replaces key supplied with motor

Parts List Selection Based On Drum Size			
Item	Drum Size	Part Number	Description
6	-01	2A6493R4	Drum Weldment, XFG -01
6	-02	03-31671	Drum Weldment, XFG -02
6	-03	2A6265R5	Drum Weldment, XFG -03
8	-01	03-30338	Tie Rod, XFG -01
8	-02	03-30268	Tie Rod, XFG -02
8	-03	03-31288	Tie Rod, XFG -03
9	-01	2A16391R0	Hex Shaft, 5/16X14.750", 12L14
9	-02	2A16392R0	Hex Shaft, 5/16X16.750", 12L14
9	-03	2A16393R0	Hex Shaft, 5/16X19.250", 12L14

Parts List			
Item	Quantity	Part Number	Description
1A	1	VA4CXXX10	Pneumatic Motor, 2.8 HP, 56C
1B	1	VA6CXXX10	Pneumatic Motor, 4.6 HP, 56C
2	1	625SB-CCX10	Pneumatic Coupler Brake, 56C
3	1	2A16362R0	Coupler Assembly, Ø5/8 to 5/16 Hex, 56C
4	1	2A3636R3	Adapter, 56C Pneumatic Motor to Brake, AA
5	1	2A2100R8	Adapter, 56C and 145TC to XFG, AA
6	1	See Chart	Drum Weldment, XFG
8	3	See Chart	Tie Rod, XFG
9	1	See Chart	Hex Shaft, 5/16, 12L14
10	1	2A16154R0	Columbia Unit Label
12	1	03-23667	Freespool Blockout XFG
13	1	03-36974	Set Screw - Ext Point, M10-1.5X12, B0
14	1	03-91403	Gear, Hoist Clutch, XFG
15	1	03-31684	Gear Housing, XG
16	1	03-31679	Ring Gear, XG
17	2	03-31675	Drum Support, XFG
19	1	03-30335	Carrier Assembly (6.00:1)
22	2	03-30277	Thrust Washer, XFG
23	3	03-30275	Drum Seal, XFG
24	2	03-30274	Drum Bushing, XFG
25	1	03-24832	Sun Gear, XG
26	1	03-24563	Carrier Assembly (6.00:1)
27	1	03-16086	FS Retainer, XG
28	1	03-15643	Carrier Assembly (7.25:1)
29	2	03-15581	Retaining Ring
30	3	03-14964	Gasket, XFG
31	6		SHCS, 3/8-16X1-1/4, PLTD
32	4		SHCS, 3/8-16X3/4, PLTD
33	10		SHCS, 1/4-20X3, PLTD
34	10		SHCS, 1/4-20X1-1/4, PLTD
35	4		HHCS, 3/8-16X1-1/4, PLTD
36	2	2621-1	Key, 3/16 Square X 1-1/4 (Supplied with Brake)