



### Parts List

Item	Quantity	Part Number	Description
1	1	See Chart	Pneumatic Motor
2	1	See Chart	Pneumatic Coupler Brake
3	1	See Chart	Coupler - No Brake to 1/2 Hex, XFG
4	1	2A3636R3	Adapter, 56C Pneumatic Motor to Brake, AA
5	1	2A2100R8	Adapter, 56C and 145TC to XFG, AA
6	1	See Chart	Drum Weldment, XFG
7	1	See Chart	Hex Shaft, 1/2, 12L14
8	3	See Chart	Tie Rod, XFG
10	1	2A16154R0	Columbia Unit Label
12	1	03-23667	Freespool Blockout XFG
13	1	03-36974	Set Screw - Ext Point, M10-1.5X12, B0
14	1	03-91403	Gear, Hoist Clutch, XFG
15	1	03-31684	Gear Housing, XG
16	1	03-31679	Ring Gear, XG
17	2	03-31675	Drum Support, XFG
19	1	03-30335	Assembly, Carrier (6.00:1)
22	2	03-30277	Thrust Washer, XFG
23	2	03-30275	Seal, Drum, XFG
24	2	03-30274	Bushing, Drum, XFG
25	1	03-16149	Sun Gear
26	1	03-24563	Carrier Assembly (6.00:1)
27	1	03-16086	FS Retainer, XG
29	2	03-15581	Retaining Ring
30	3	03-14964	Gasket, XFG
31	6		SHCS, 3/8-16X1-1/4, PLTD
32	4		SHCS, 3/8-16X3/4, PLTD
33	10		SHCS, 1/4-20X3, PLTD
34	10		SHCS, 1/4-20X1-1/4, PLTD
35	4		HHCS, 3/8-16X1-1/4, PLTD
36	2	2621-1	Key, 3/16 Square X 1-1/4 (Supplied with Brake)

### Parts List Selection Based On Drum Size

Item	Drum Size	Part Number	Description
6	-01	2A6493R4	Drum Weldment, XFG -01
6	-02	03-31671	Drum Weldment, XFG -02
6	-03	2A6265R5	Drum Weldment, XFG -03
7	-01	2A16731R0	Hex Shaft, 1/2X13.375", 12L14
7	-02	2A16729R0	Hex Shaft, 1/2X15.375", 12L14
7	-03	2A16732R0	Hex Shaft, 1/2X17.875", 12L14
8	-01	03-30338	Tie Rod, XFG -01
8	-02	03-30268	Tie Rod, XFG -02
8	-03	03-31288	Tie Rod, XFG -03

### Parts List Selection Based On Motor Frame Size

Item	Frame	Quantity	Part Number	Description
1	56C	1	VA6CXXX10	Pneumatic Motor, 4.6 HP (56C)
1	145TC	1	VA8CXXX10	Pneumatic Motor, 7.2 HP (145 TC)
2	56C	1	2A16520R0	Coupler Assembly, Ø5/8 to 1/2 Hex (56C)
2	145TC	1	2A16518R0	Coupler Assembly, Ø7/8 to 1/2 Hex (145TC)
3	56C	1	625SB-CCX10	Pneumatic Coupler Brake (56C)
3	145TC	1	875SB-CC	Pneumatic Coupler Brake (145TC)

#### NOTE:

- 1 Install with Loctite 271 (Red) High Strength Thread Locker or equivalent
- 2 Torque to 224 LBF-IN
- 3 Torque to 62 LBF-IN
- 4 Key supplied with brake replaces key supplied with motor